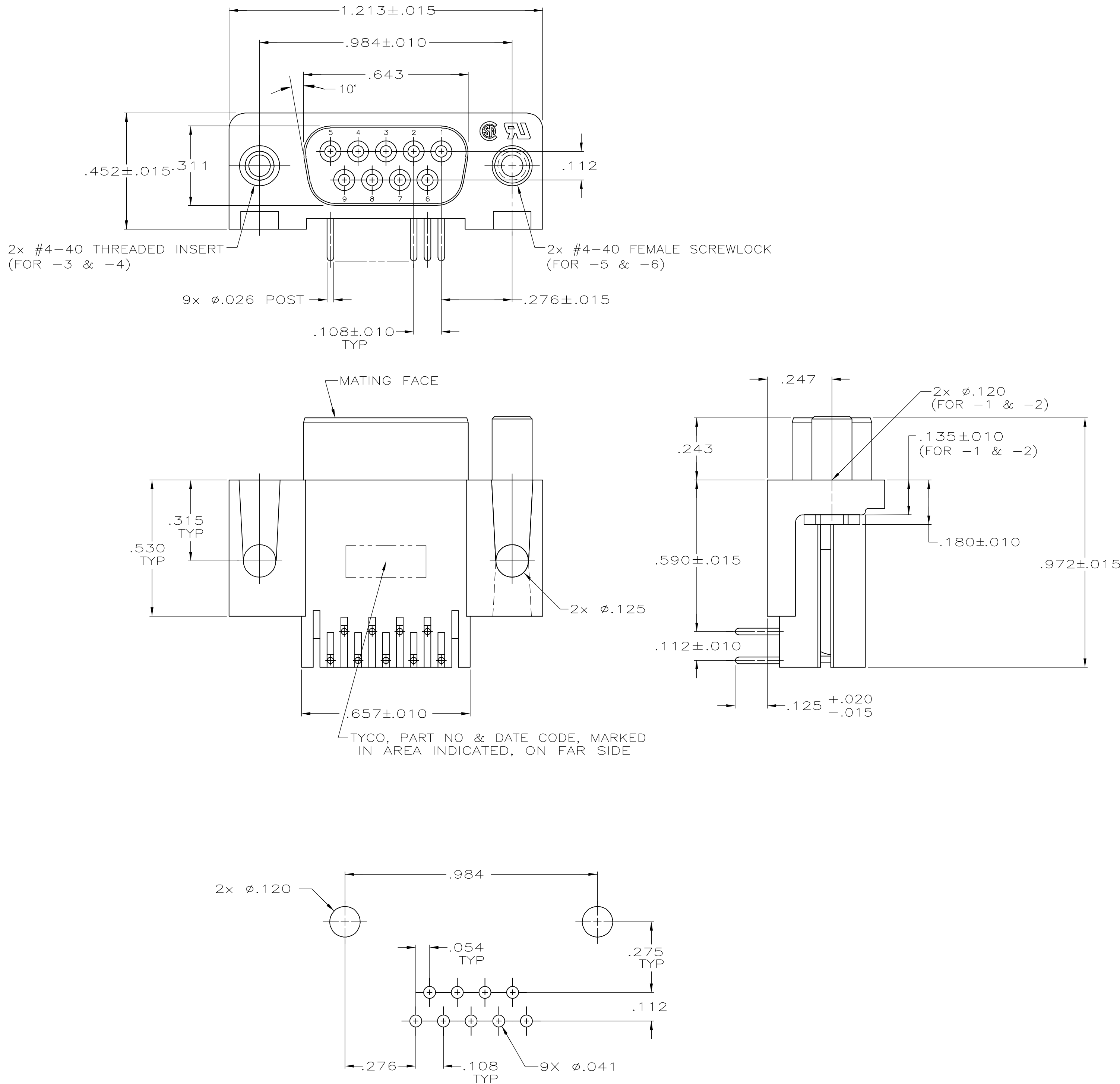


LOC	DIST	REVISIONS				
		P	LTR	DESCRIPTION	DATE	DWN APVD
GP	00	0		RELEASED PER EC 0513-0087-05	16SEP05	GP JG



- 1

HOUSING: FLAME RETARDANT, 94V-0 RATED, GLASS FILLED, NYLON OR POLYESTER, COLOR: BLACK
CONTACTS: PHOS BRONZE.
INSERTS & SCREWLOCKS: ZINC.
- 2

REFER TO APPLICATION SPEC FOR RECOMMENDED P.C. BOARD MOUNTING DIMENSIONS FOR AUTOMATIC INSERTION.
- 3

CONTACTS: SEE TABLE
INSERTS & SCREWLOCKS: CLEAR CHROMATE COATING.
- 4

PLATED WITH GOLD FLASH FOR LENGTH OF .055 MIN FROM MATING END, .000100 MIN TIN ON SOLDER END, ALL OVER .000050 MIN NICKEL ON ENTIRE CONTACT.
- 5

PLATED WITH .000030 MIN GOLD FOR LENGTH OF .055 MIN FROM MATING END, .000100 MIN TIN SOLDER END, ALL OVER .000050 MIN NICKEL ON ENTIRE CONTACT.

WITH SCREWLOCKS	5	5747459-6
WITH SCREWLOCKS	4	5747459-5
WITH INSERTS	5	5747459-4
WITH INSERTS	4	5747459-3
WITH .120 DIA HOLE	5	5747459-2
WITH .120 DIA HOLE	4	5747459-1
REMARKS	FINISH	PART NUMBER

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THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN G.PETERS CHK S.BOLASH APVD M.WALMSLEY	16SEP05 16SEP05 16SEP05	Tyco Electronics Corporation Harrisburg, PA 17105-3608	
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME	
0 PLC 1 PLC 2 PLC 3 PLC 4 PLC ANGLES		± - ± - ± - ± .005 ± - ± 2°		PRODUCT SPEC 108-40025	
MATERIAL		FINISH		APPLICATION SPEC 114-40015	
1		3		SIZE A1	
CUSTOMER DRAWING		WEIGHT -		CAGE CODE 00779	
SCALE 4:1		SHEET 1		OF 1	
REV Q		DRAWING NO 5747459		RESTRICTED TO -	